

Applicant : Rainer B. Nees et al  
Serial No. : 10/761,447  
Page No. : 3

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### CLAIMS

1. (currently amended): A one-piece vehicle doorbeam comprising:  
~~a one-piece, unitary~~ deformable web closed upon itself into a tube having a cross section, ~~approximately half a first portion~~ of said cross section having a first thickness, ~~approximately half a second portion~~ of said cross section having a second thickness different from said first thickness; and  
  
attachment portions integral with said tube and extending from opposite ends of said tube and adapted to attach said doorbeam to a vehicle door.
2. (original): The doorbeam of claim 1 wherein said deformable web includes opposing lateral edges, said lateral edges joined on said tube forming a seam.
3. (original): The doorbeam of claim 2 wherein said seam is a weld.
4. (canceled)
5. (currently amended): A one-piece vehicle doorbeam comprising:  
~~a unitary, one-piece~~ deformable web closed on itself to form a generally circular tube including first and second circumferential portions having different thicknesses, said tube having an inner surface and an outer surface, said outer surface being generally circular in cross section, said inner surface being generally noncircular in cross section; and  
  
attachment portions integral with said tube and extending from opposite ends of  
said tube, said end portions adapted to attach the vehicle doorbeam to a vehicle door.
6. (previously presented): The vehicle doorbeam of claim 5 wherein said deformable web

Applicant : Rainer B. Nees et al  
Serial No. : 10/761,447  
Page No. : 4

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includes lateral edges, said lateral edges being joined.

7. (previously presented): The vehicle doorbeam of claim 6 wherein said joined lateral edges are welded.

8 through 19. (canceled)